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A B S T R A C T

Illustrated and described are a cap (1) for laminated carton packaging for beverages (P), wherein the laminated carton packaging for beverages comprise a cap (1) made of plastic and a packaging body, tools for deep drawing of such a cap (1), method of manufacturing such a cap (1) as well as the laminated carton packaging for beverages (P) provided therewith. In order to create a constructively simple to assemble and therefore cost-effective cap (1) which can be manufactured and to make available the respective tools as well as the method for their manufacture, it is provided that the cap (1) has a spout element (2) provided with a screw thread (3), which is closed by a screw cap (S) and that the cap (1) is deep drawn. For this purpose various tools and manufacturing methods are described.

Fig. 1 is intended for the abstract.